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Moon et al.

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(54) **ORGANIC LIGHT EMITTING DISPLAY
PANEL**

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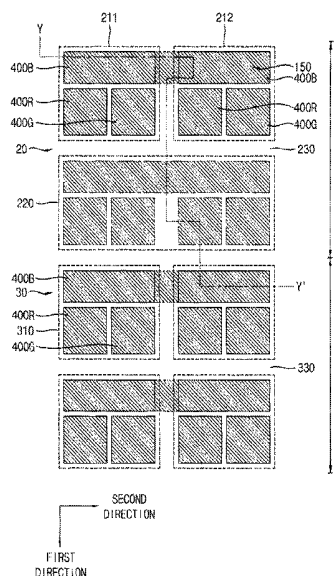
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(57) **ABSTRACT**

An OLED panel may include a substrate including a first region and a second region disposed along a first direction. A plurality of first pixels are disposed in the first region on the substrate, the first pixels each having a first area, the first pixels each comprising a first unit pixel, a second unit pixel disposed along a second direction from the first unit pixel, and a transmission portion disposed along the first direction from the first unit pixel and the second unit pixel. A plurality of second pixels are disposed in the second region on the substrate, the second pixels each having a second area less than the first area, the second pixels each comprising a third unit pixel. The first unit pixel, the second unit pixel, and the third unit pixel may have substantially the same shape as each other.

8 Claims, 15 Drawing Sheets



(51) **Int. Cl.***H01L 51/50* (2006.01)*G09G 3/3233* (2016.01)*H01L 51/56* (2006.01)*G09G 3/3208* (2016.01)*H01L 27/32* (2006.01)(52) **U.S. Cl.**CPC *G09G 3/3233* (2013.01); *H01L 27/3216*
(2013.01); *H01L 51/5012* (2013.01); *H01L**51/5206* (2013.01); *H01L 51/56* (2013.01);*G09G 2300/0452* (2013.01); *G09G 2340/0457*(2013.01); *H01L 27/322* (2013.01); *H01L**27/3276* (2013.01); *H01L 27/3288* (2013.01);*H01L 2227/323* (2013.01)(58) **Field of Classification Search**CPC *G09G 2300/0426*; *G09G 3/3233*; *G09G*
3/3225; *G09G 3/3648*; *G09G 2300/08*

See application file for complete search history.

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FIG. 1

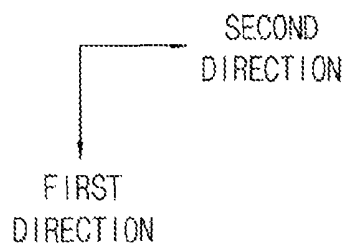
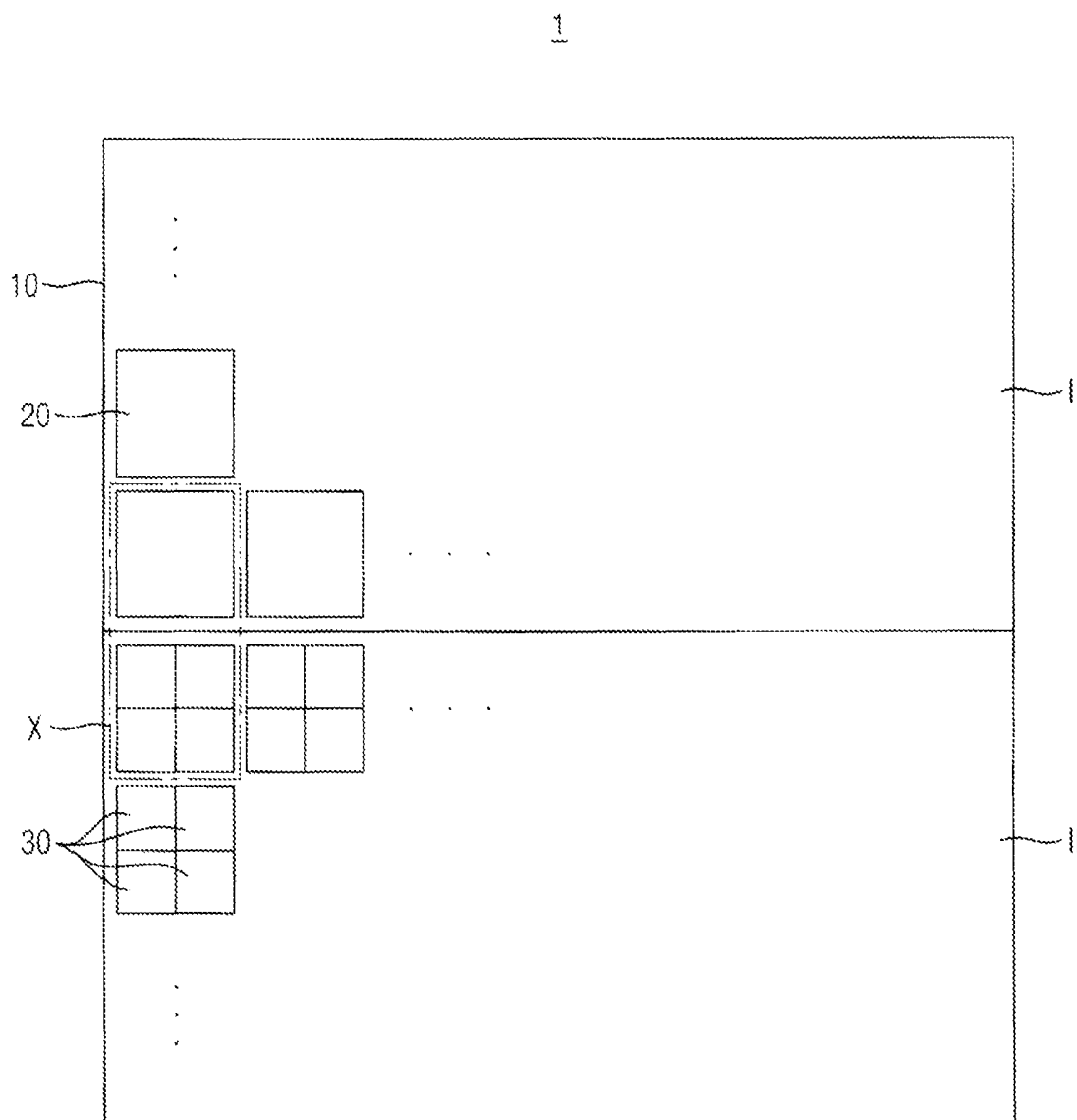


FIG. 2

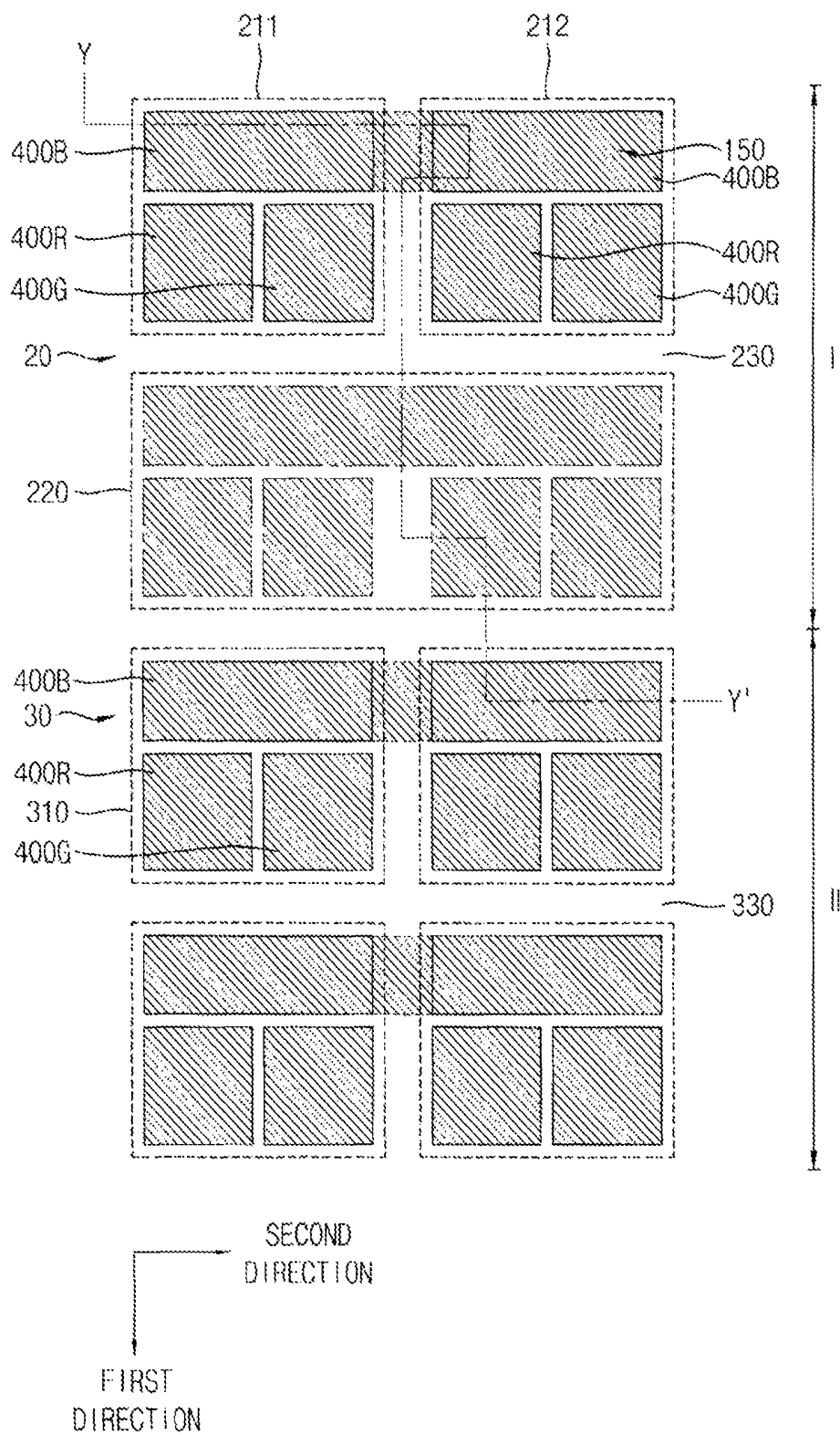


FIG. 3

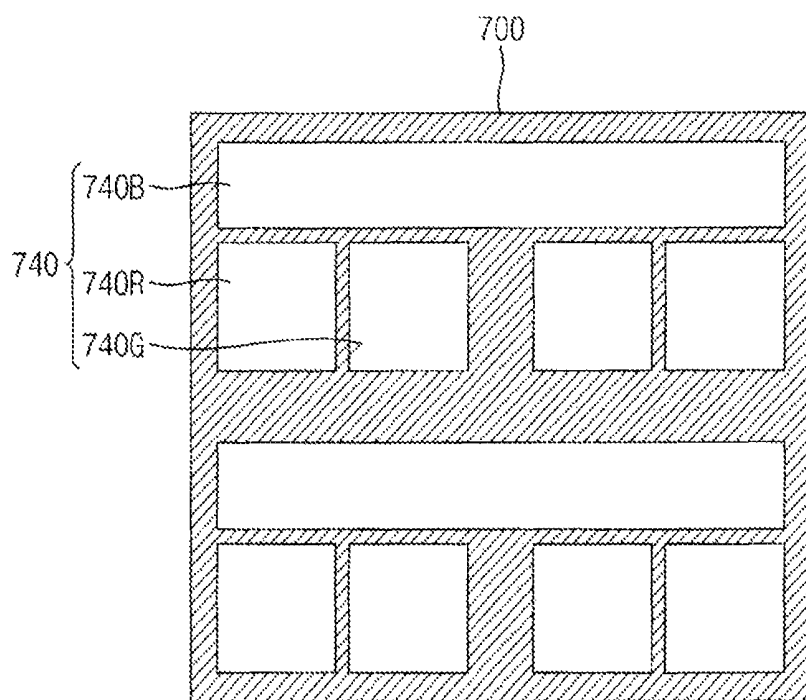
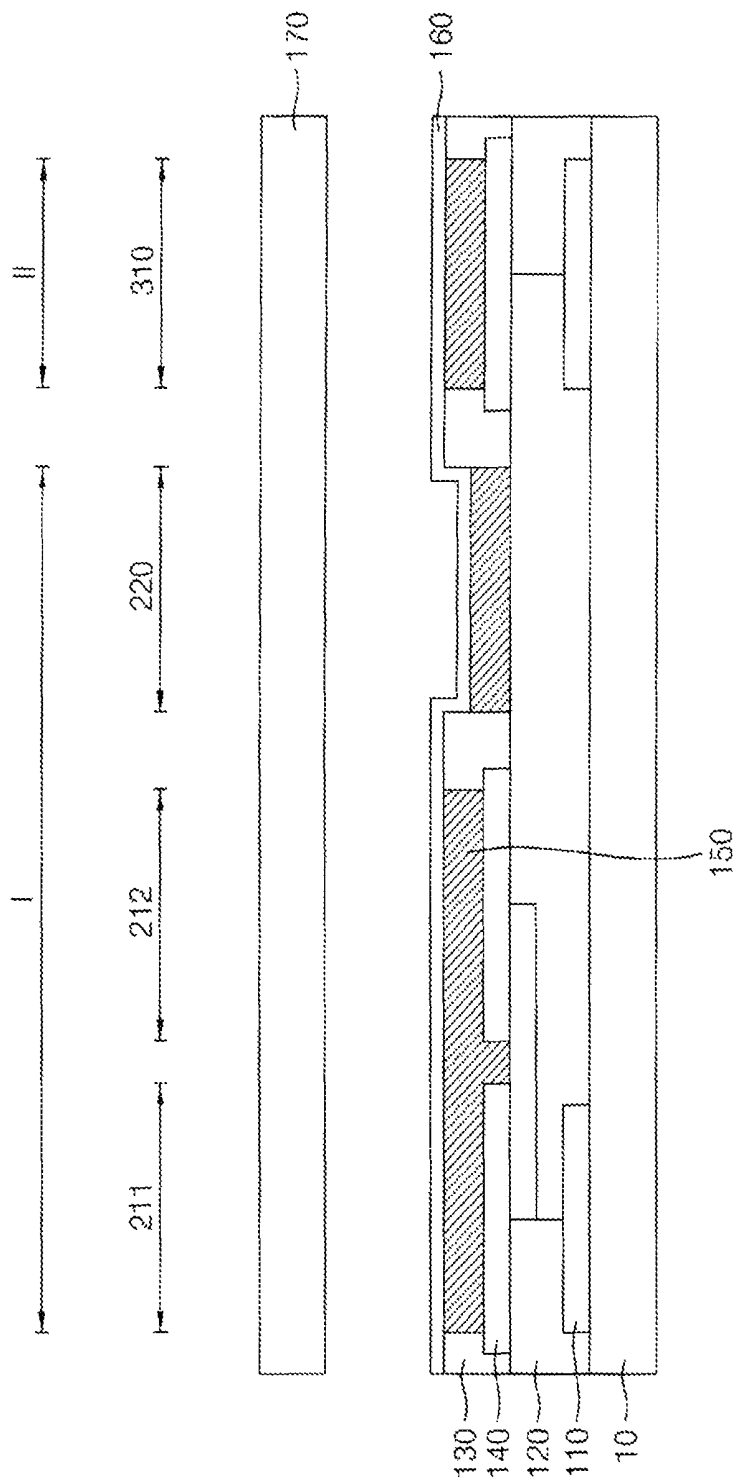


FIG. 4



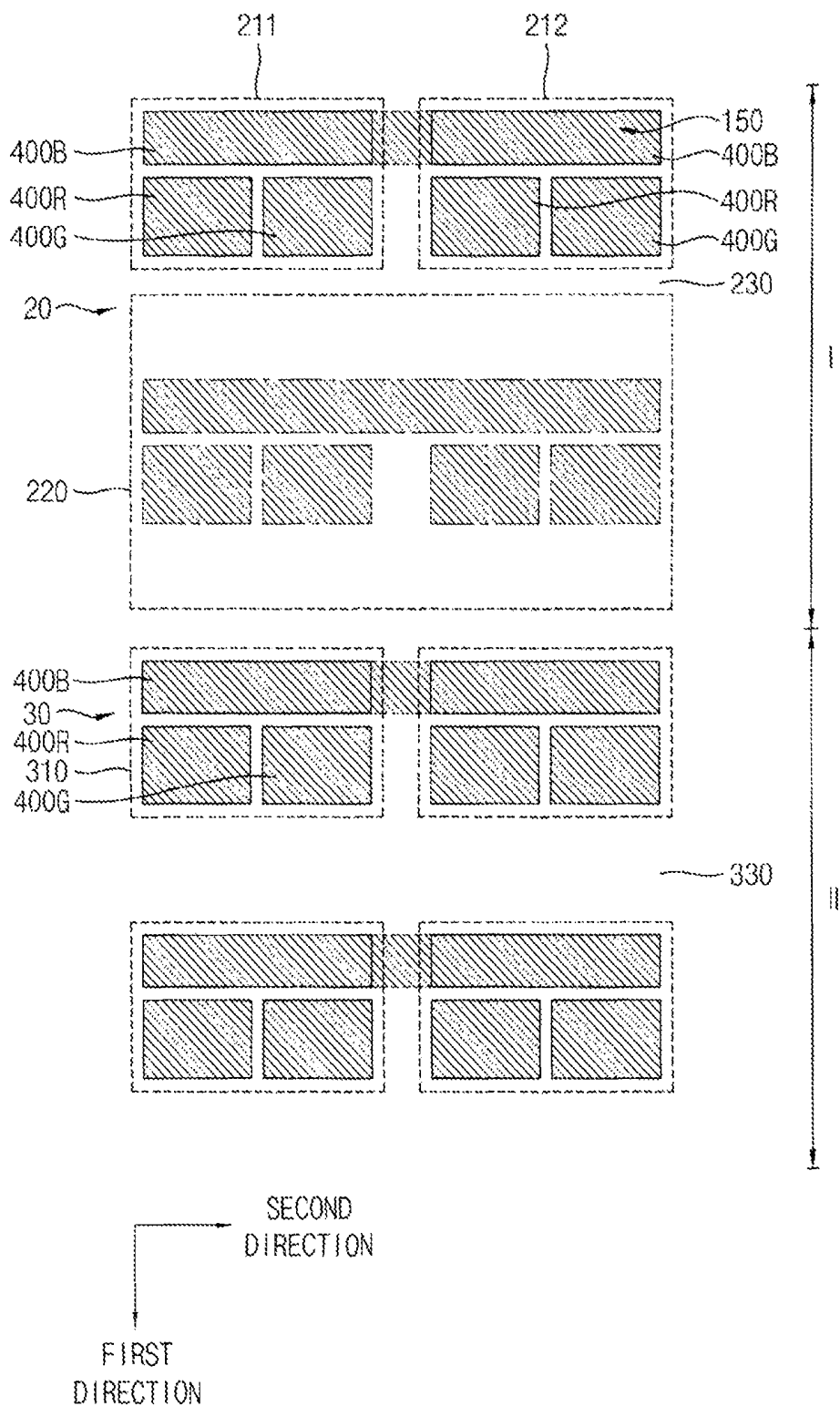


FIG. 6

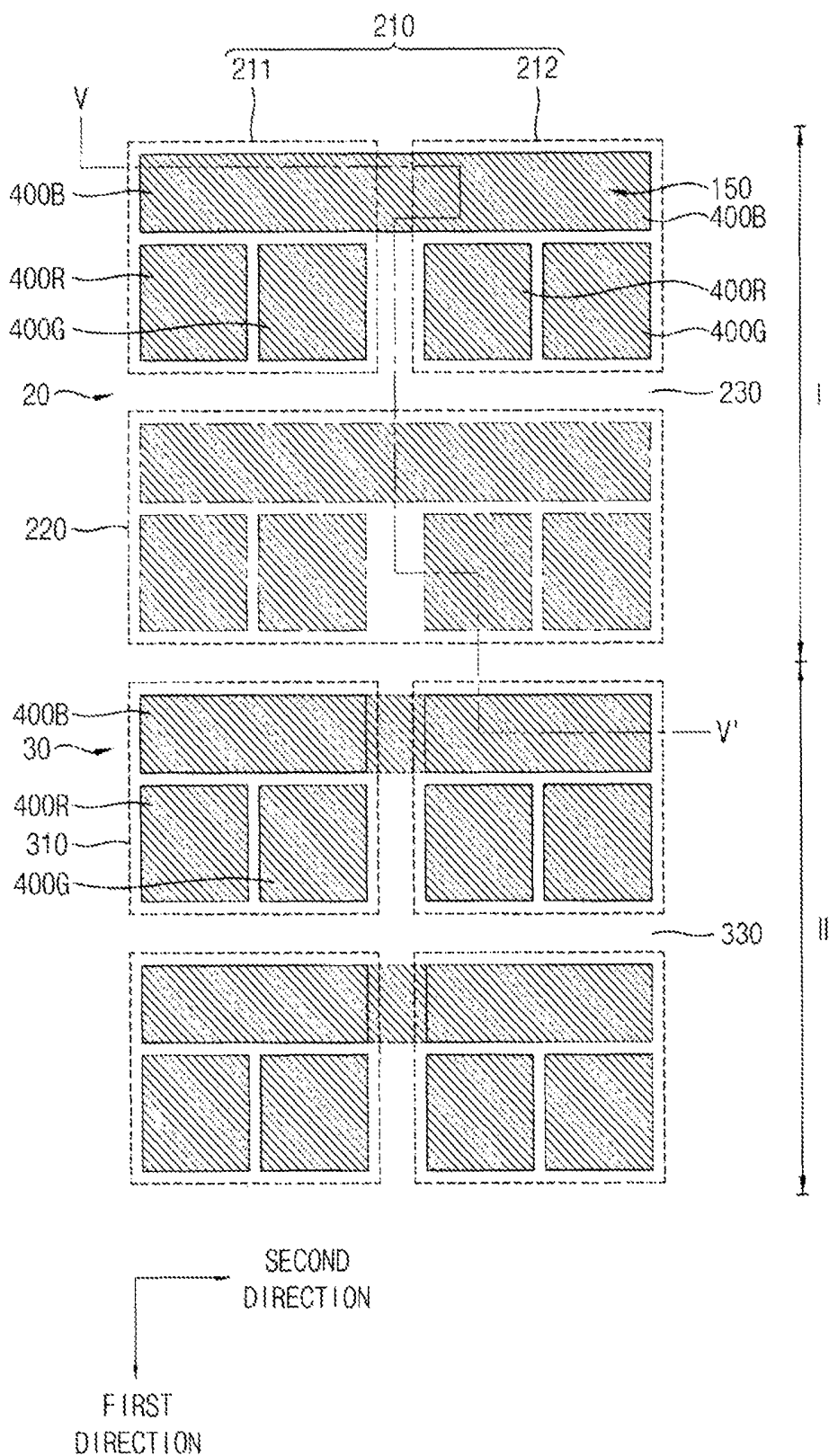


FIG. 7

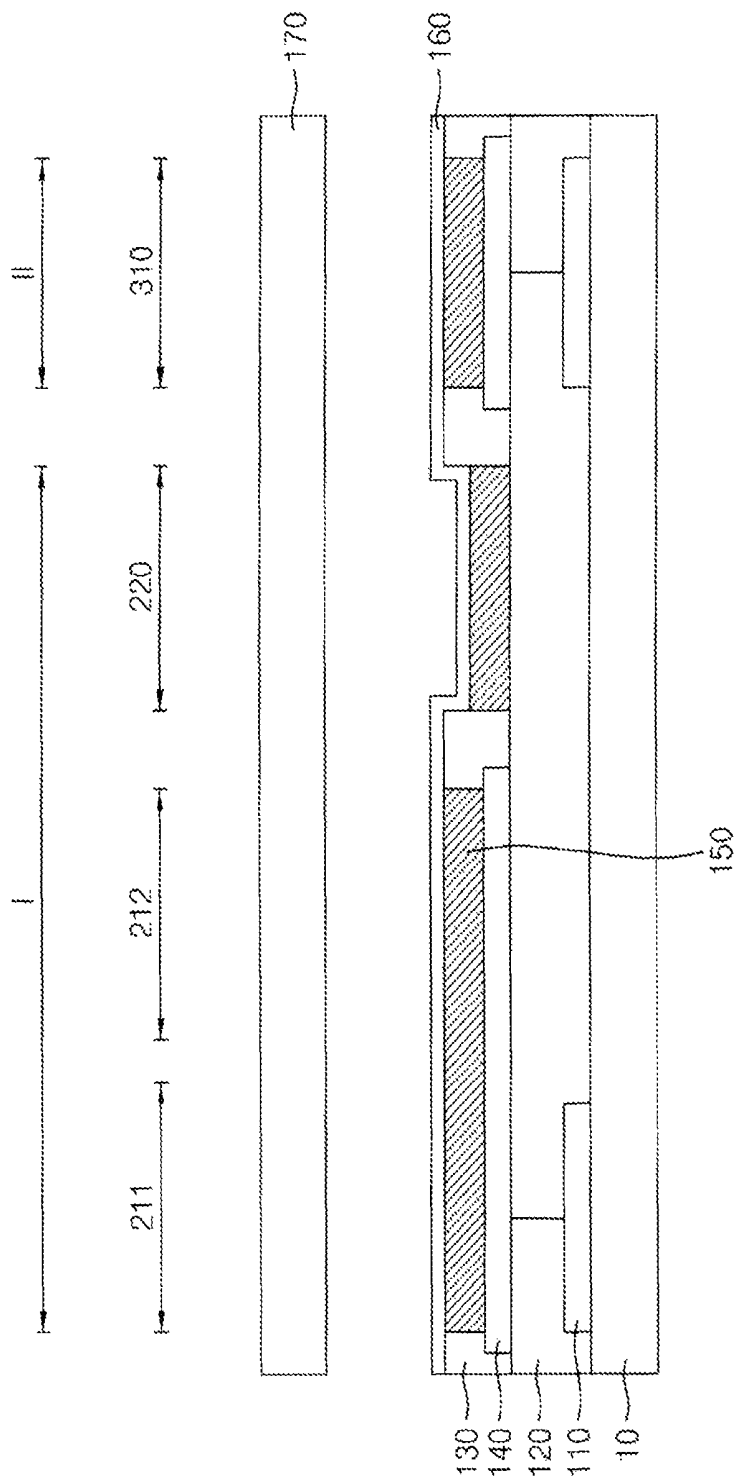


FIG. 8

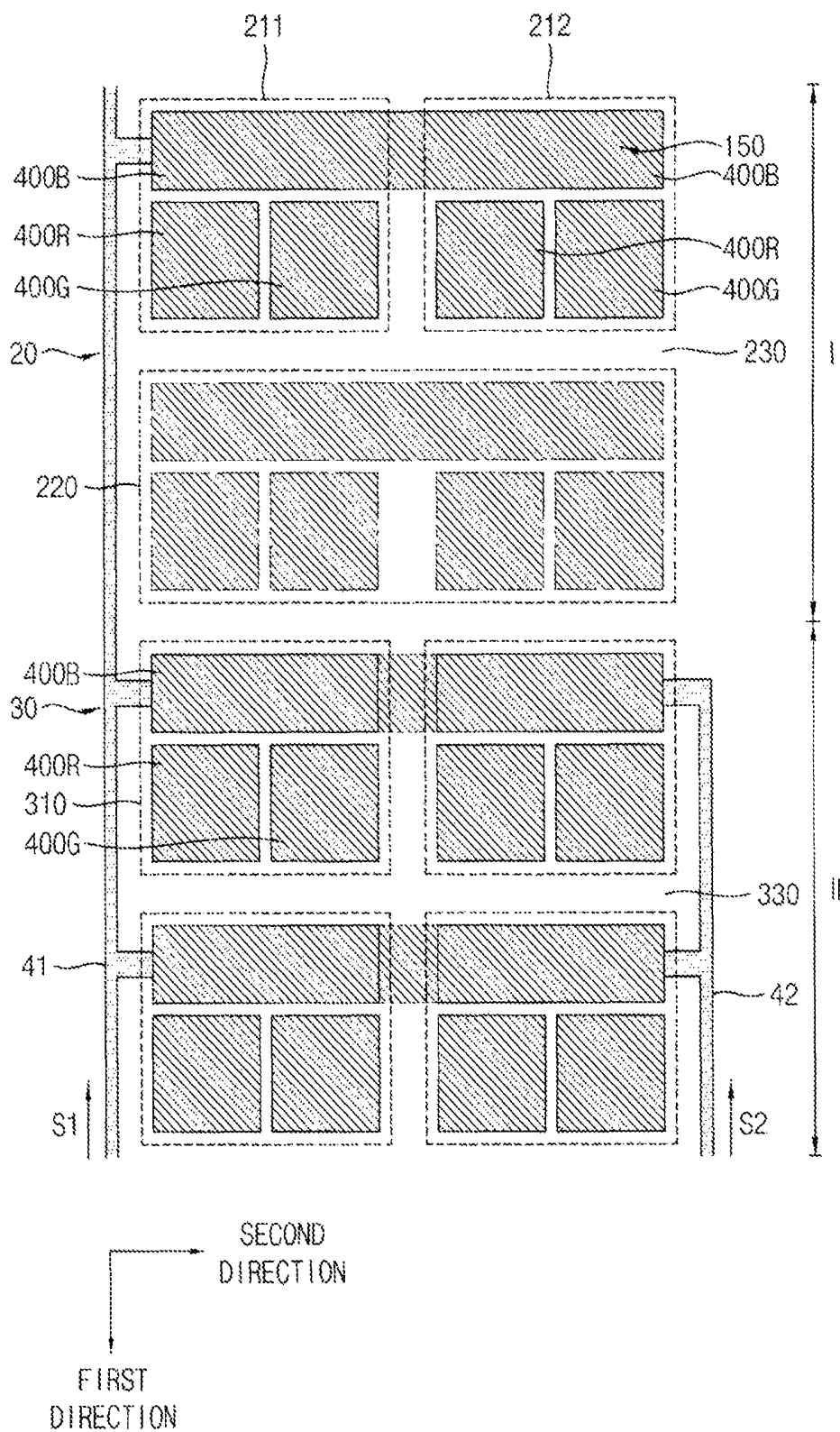


FIG. 9

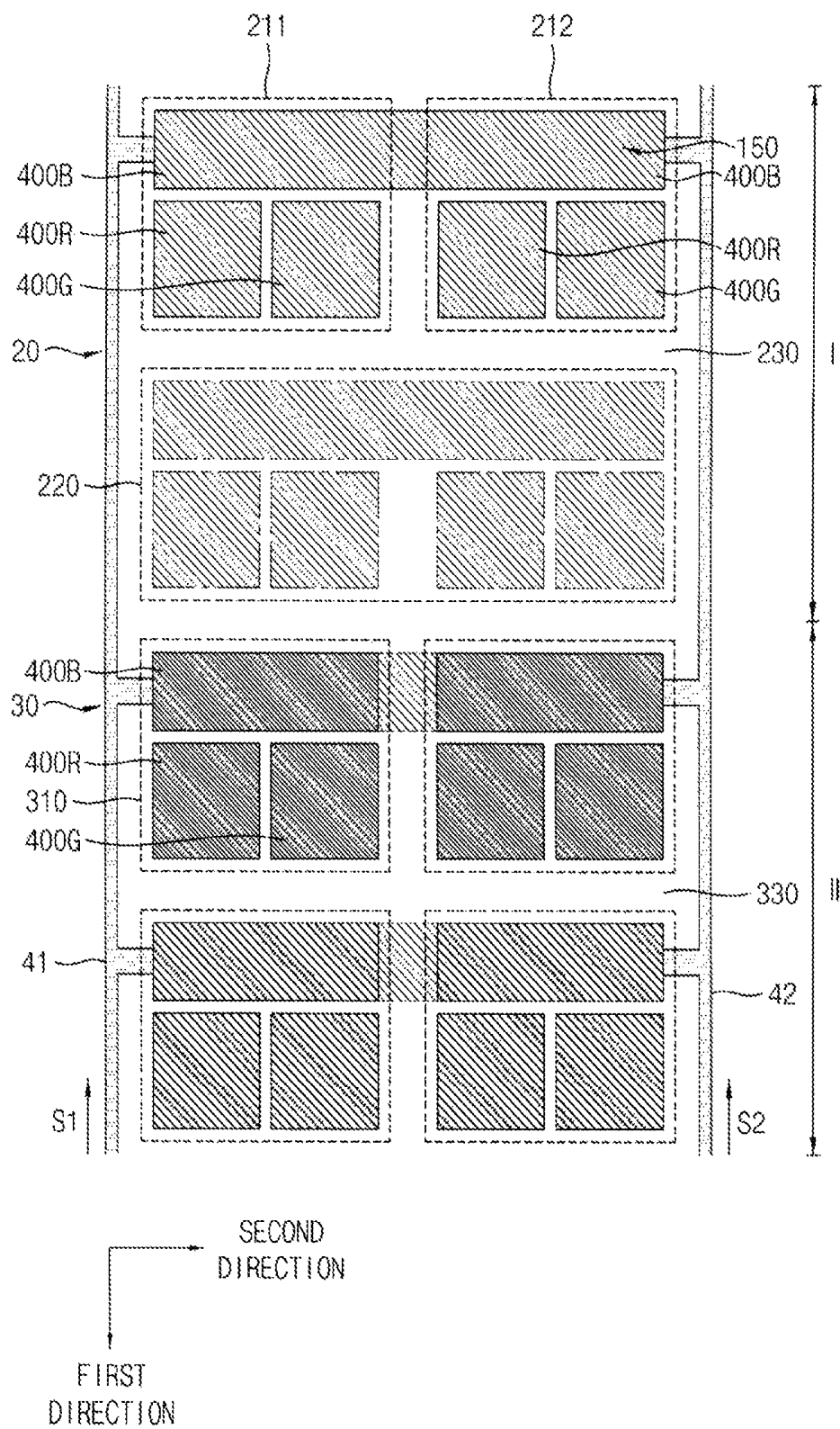


FIG. 11

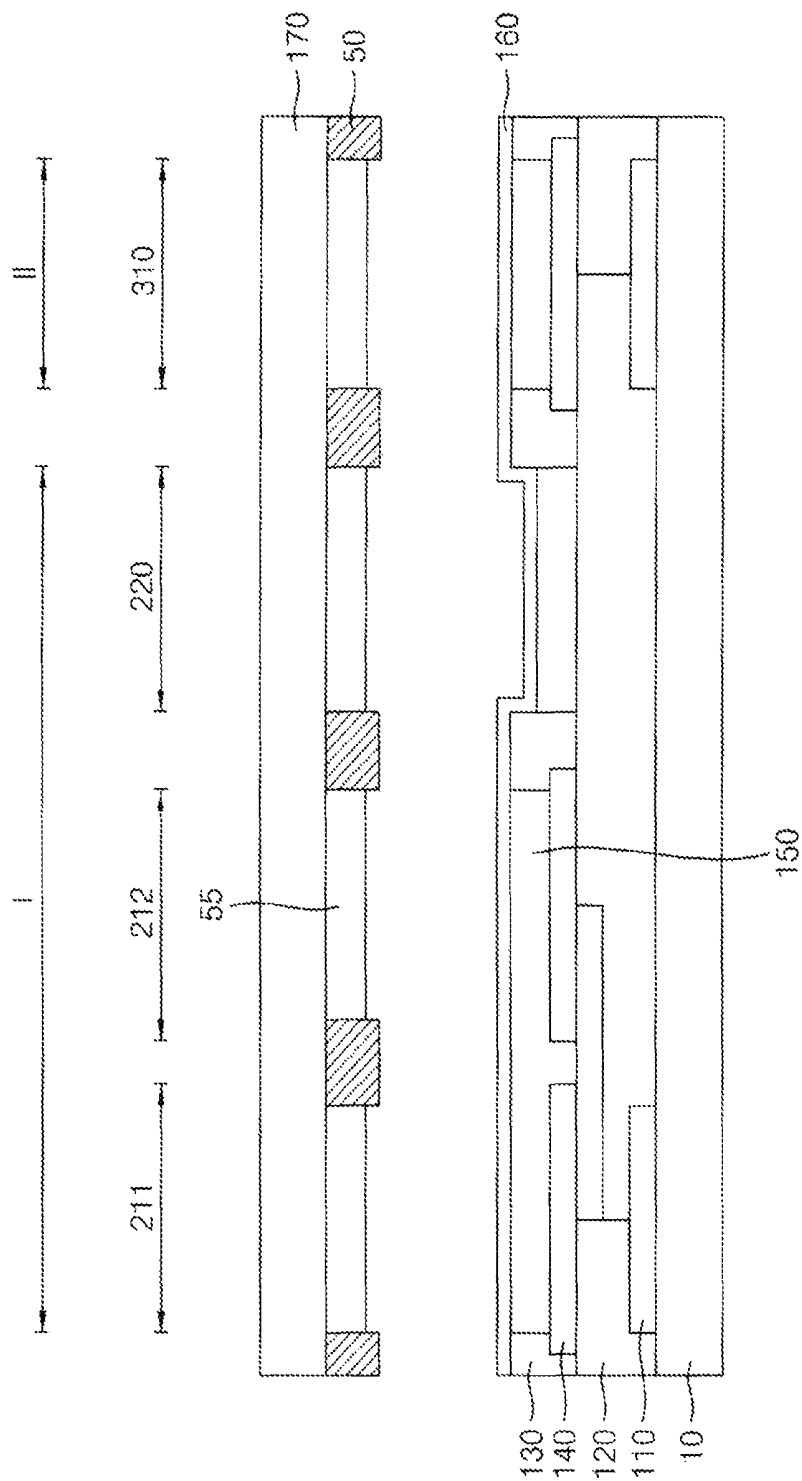


FIG. 12

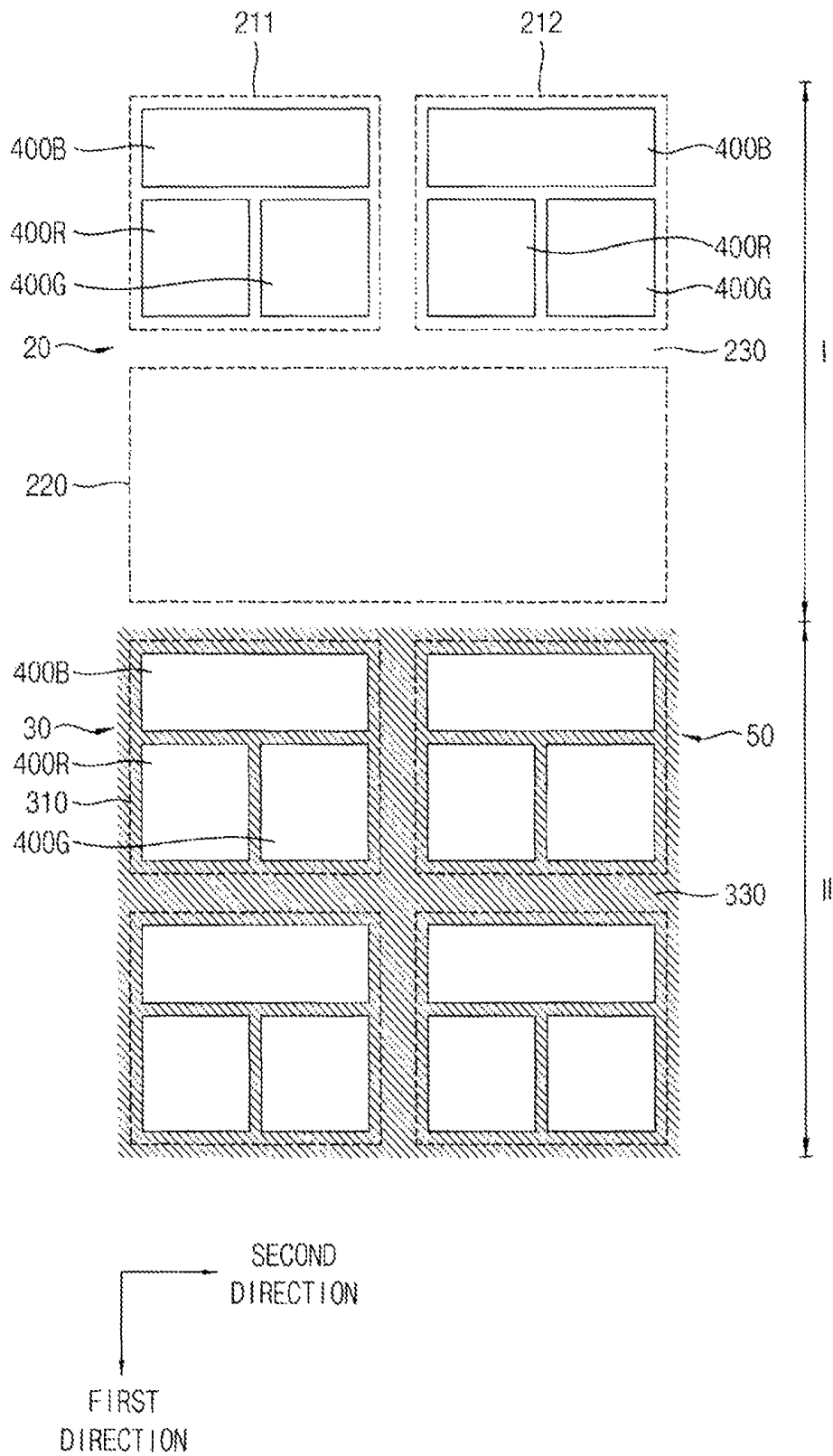


FIG. 13

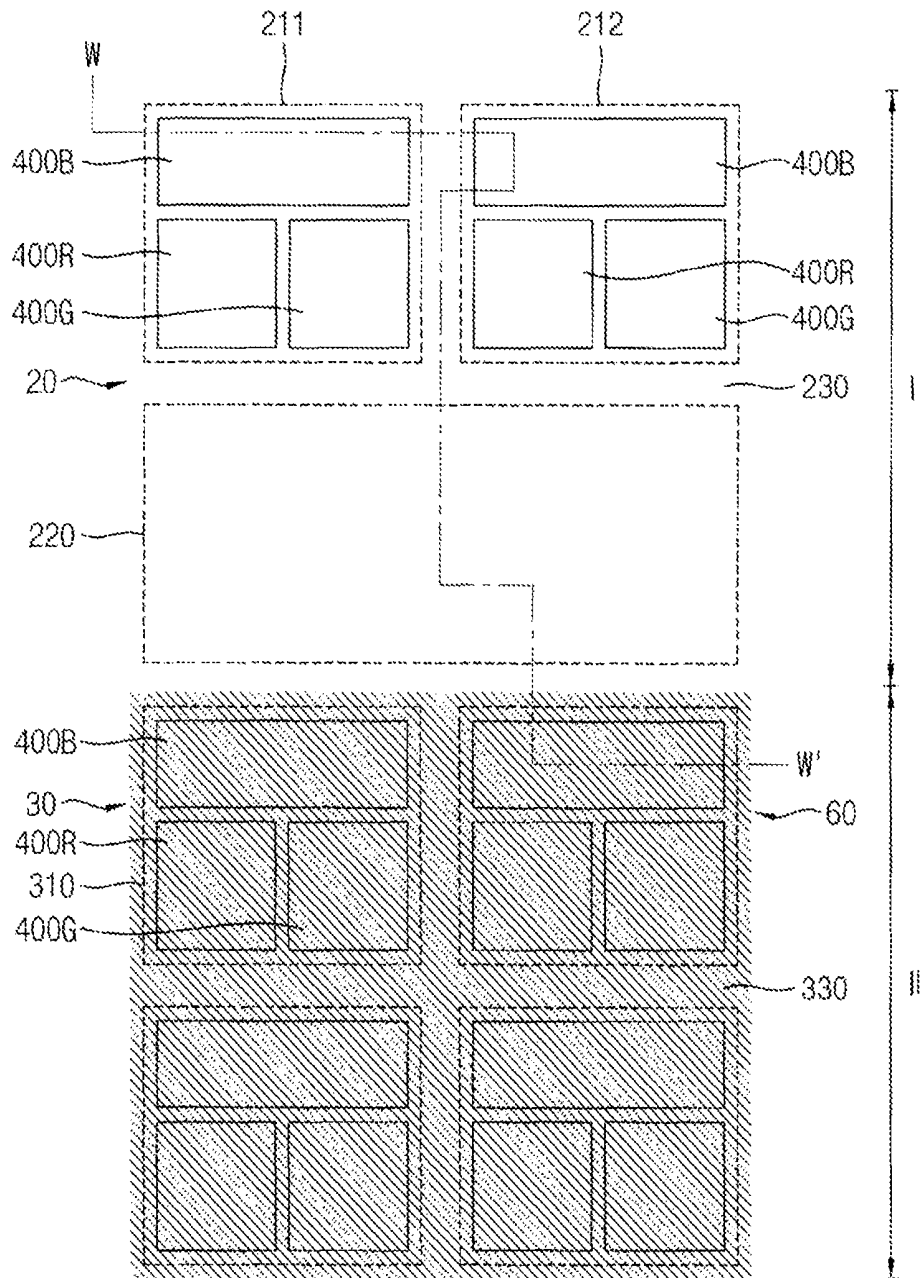


FIG. 14

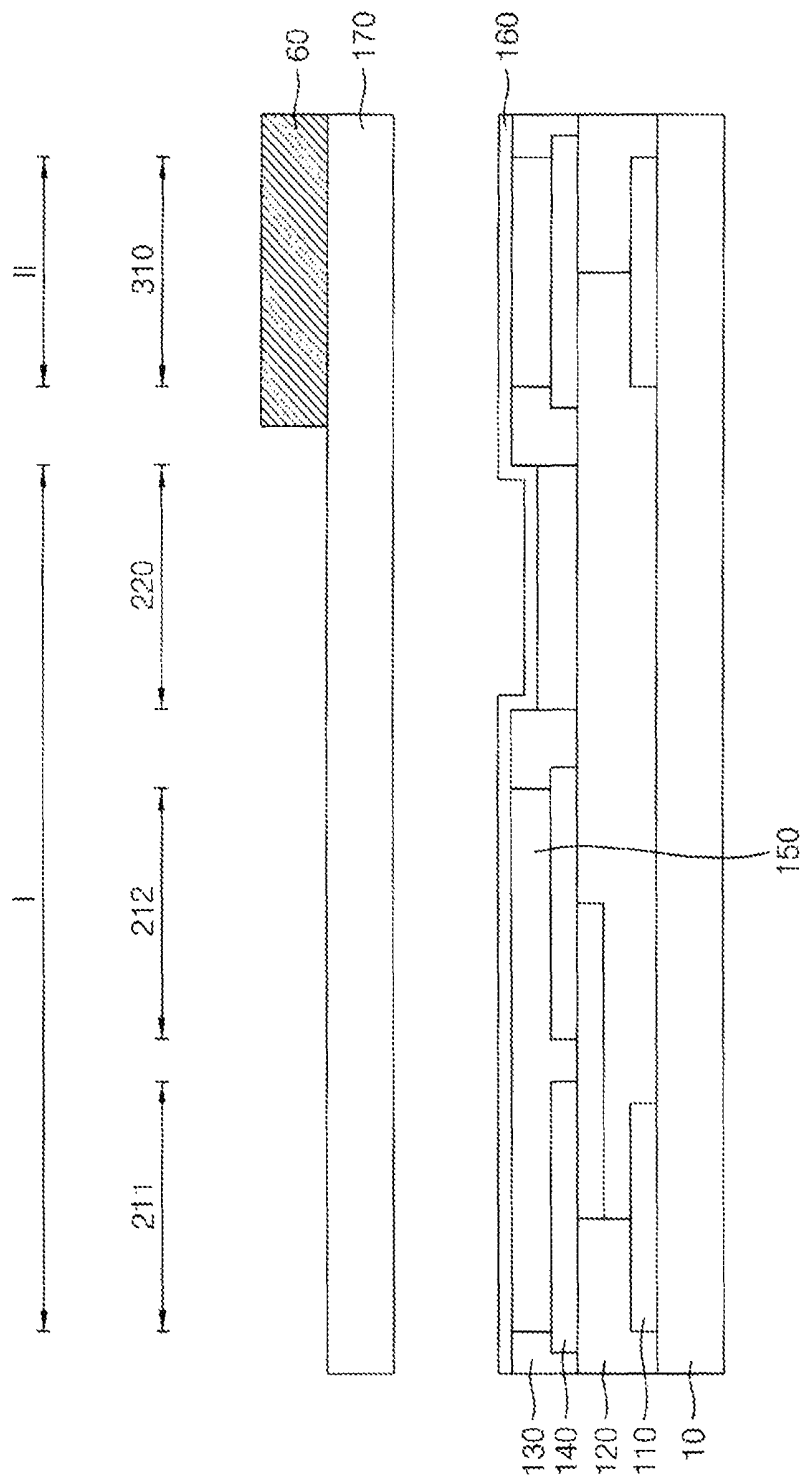
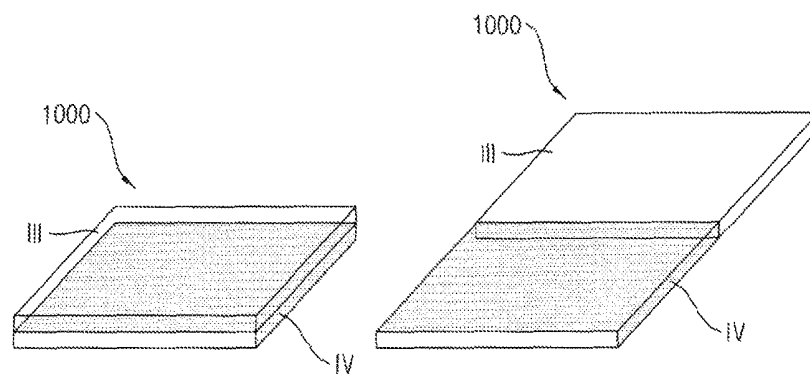


FIG. 15



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**ORGANIC LIGHT EMITTING DISPLAY
PANEL****CROSS-REFERENCE TO RELATED
APPLICATION(S)**

This application is a continuation application of U.S. patent application Ser. No. 15/640,877 filed on Jul. 3, 2017, which claims priority under 35 USC § 119 to Korean Patent Application No. 10-2016-0084179, filed on Jul. 4, 2016 in the Korean Intellectual Property Office (KIPO), the entire disclosure of which is incorporated by reference herein.

BACKGROUND**1. Field**

Exemplary embodiments relate to display panels. More particularly, exemplary embodiments relate to organic light emitting display (OLED) panels having a plurality of resolutions.

2. Description of the Related Art

Recently, interests in a transparent display device including a transparent display panel have been increasing. Generally, the transparent display panel may include a plurality of pixels, each of the pixels may include a light emitting portion and a light transmittance portion.

An increase of the resolution of the display device may be required for the implementation of the display device with high quality image. To increase the resolution of the display device while maintaining the same screen size, the area of the pixel may decrease.

There is a tradeoff between a resolution and a light transmittance of the transparent display device. Therefore, it is hard to implement a high resolution and a high light transmittance simultaneously.

SUMMARY

A feature of the inventive concept is to provide an organic light emitting display (OLED) panel having a high light transmittance as well as a high resolution.

Another feature of the inventive concept is to provide an OLED panel in which manufacturing cost and time of an organic light emitting layer are reduced.

An OLED panel according to exemplary embodiments may include a substrate comprising a first region and a second region disposed along a first direction. A plurality of first pixels are disposed in the first region on the substrate, the plurality of first pixels each having a first area, the plurality of first pixels each comprising a first unit pixel, a second unit pixel disposed along a second direction perpendicular to the first direction from the first unit pixel, and a transmission portion disposed along the first direction from the first unit pixel and the second unit pixel. A plurality of second pixels are disposed in the second region on the substrate, the plurality of second pixels each having a second area less than the first area, the plurality of second pixels each comprising a third unit pixel. The first unit pixel, the second unit pixel, and the third unit pixel may have substantially the same shape as each other.

In an exemplary embodiment, the first unit pixel and the second unit pixel may share a pixel circuit.

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In an exemplary embodiment, each of the first unit pixel, the second unit pixel, and the third unit pixel may include a first sub-pixel, a second sub-pixel, and a third sub-pixel.

In an exemplary embodiment, the second sub-pixel and the third sub-pixel may be disposed along the first direction from the first sub-pixel, and may be arranged along the second direction.

In an exemplary embodiment, the first sub-pixel, the second sub-pixel, and the third sub-pixel may be a blue sub-pixel, a red sub-pixel, and a green sub-pixel, respectively.

In an exemplary embodiment, the first area may be four times greater than the second area.

In an exemplary embodiment, an area of the transmission portion may be substantially equal to a sum of an area of the first unit pixel and an area of the second unit pixel.

In another exemplary embodiment, an area of the transmission portion may be greater than a sum of an area of the first unit pixel and an area of the second unit pixel.

In an exemplary embodiment, the OLED panel may further include a first signal line extending along the first direction, the first signal line being connected to second pixels in $2N-1$ pixel columns among the plurality of second pixels and configured to transmit a first driving signal; and a second signal line extending along the first direction, the second signal line being connected to second pixels in $2N$ pixel columns among the plurality of second pixels and configured to transmit a second driving signal, where N is an integer.

In an exemplary embodiment, the first signal line may be connected to the plurality of first pixels. The plurality of first pixels may be configured to be driven based on the first driving signal.

In another exemplary embodiment, the first signal line and the second signal line may be connected to the plurality of first pixels. The plurality of first pixels may be configured to be driven based on the first driving signal and the second driving signal.

In an exemplary embodiment, a shielding member may be disposed in a first peripheral region surrounding the first unit pixel, the second unit pixel, and the transmission portion and in a second peripheral region surrounding the third unit pixel.

In an exemplary embodiment, a polarizing member may be disposed in the second region.

An OLED device according to some exemplary embodiments may include a substrate comprising a first region and a second region disposed along a first direction. A plurality of first pixels are disposed in the first region on the substrate, the plurality of first pixels each having a first area, the plurality of first pixels each comprising a first unit pixel, a second unit pixel disposed along a second direction perpendicular to the first direction from the first unit pixel, and a transmission portion disposed along the first direction from the first unit pixel and the second unit pixel. A plurality of second pixels are disposed in the second region on the substrate, the plurality of second pixels each having a second area less than the first area, the plurality of second pixels each comprising a third unit pixel. A pixel electrode is disposed in each of the first unit pixel, the second unit pixel, and the third unit pixel. A common electrode faces the pixel electrode. An organic light emitting layer is disposed between the pixel electrode and the common electrode, the organic light emitting layer disposed corresponding to each of the first unit pixel, the second unit pixel, the third unit pixel, and the transmission portion.

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In an exemplary embodiment, each of the first unit pixel, the second unit pixel, and the third unit pixel may include a first sub-pixel, a second sub-pixel, and a third sub-pixel. The pixel electrode may be disposed corresponding to each of the first sub-pixel, the second sub-pixel, and the third sub-pixel. The organic light emitting layer may be disposed corresponding to each of the first sub-pixel, the second sub-pixel, and the third sub-pixel.

In an exemplary embodiment, the second sub-pixel and the third sub-pixel may be disposed along the first direction from the first sub-pixel, and may be arranged along the second direction. The organic light emitting layer disposed corresponding to each of the first sub-pixel of the first unit pixel and the first sub-pixel of the second unit pixel may be integrally formed.

In an exemplary embodiment, the pixel electrode disposed corresponding to each of the first sub-pixel of the first unit pixel and the first sub-pixel of the second unit pixel may be integrally formed.

In an exemplary embodiment, the organic light emitting layer disposed corresponding to each of the first unit pixel, the second unit pixel, the third unit pixel, and the transmission portion may have substantially the same shape.

In an exemplary embodiment, the organic light emitting layer disposed corresponding to each of the first unit pixel, the second unit pixel, the third unit pixel, and the transmission portion may be formed by using substantially the same mask.

In an exemplary embodiment, the organic light emitting layer may be configured to transmit light.

The OLED panel according to exemplary embodiments may include the plurality of first pixels disposed in a low resolution region, each of the first pixels including the first unit pixel, the second unit pixel, and the transmission portion and the plurality of second pixels disposed in a high resolution region, each of the second pixels including the third unit pixel. The OLED panel may function as a transparent display panel in the low resolution region, and may function as an opaque display panel in the high resolution region. Further, the OLED panel according to exemplary embodiments may include the organic light emitting layer having substantially the same shape in the low resolution region and the high resolution region, so that substantially the same mask may be used to form the organic light emitting layer, and manufacturing cost and time of the OLED panel may be reduced.

BRIEF DESCRIPTION OF THE DRAWINGS

Illustrative, non-limiting example embodiments will be more clearly understood from the following detailed description taken in conjunction with the accompanying drawings.

FIG. 1 is a plan view illustrating an OLED panel according to exemplary embodiments.

FIG. 2 is a plan view illustrating an example of an area X in FIG. 1.

FIG. 3 is a plan view illustrating a mask used to form an organic light emitting layer in FIG. 2.

FIG. 4 is a cross-sectional view illustrating an OLED panel cut along a line Y-Y' in FIG. 2.

FIG. 5 is a plan view illustrating another example of an area X in FIG. 1.

FIG. 6 is a plan view illustrating still another example of an area X in FIG. 1.

FIG. 7 is a cross-sectional view illustrating an OLED panel cut along a line V-V' in FIG. 6.

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FIGS. 8 and 9 are plan views illustrating methods of driving first pixels and second pixels according to exemplary embodiments.

FIG. 10 is a plan view illustrating still another example of an area X in FIG. 1.

FIG. 11 is a cross-sectional view illustrating an OLED panel cut along a line Z-Z' in FIG. 10.

FIG. 12 is a plan view illustrating still another example of an area X in FIG. 1.

FIG. 13 is a plan view illustrating still another example of an area X in FIG. 1.

FIG. 14 is a cross-sectional view illustrating an OLED panel cut along a line W-W' in FIG. 13.

FIG. 15 is a perspective view illustrating a display device including an OLED panel according to exemplary embodiments.

DETAILED DESCRIPTION OF THE EMBODIMENTS

Hereinafter, an organic light emitting display (OLED) panel in accordance with exemplary embodiments will be explained in detail with reference to the accompanying drawings.

FIG. 1 is a plan view illustrating an OLED panel 1 according to exemplary embodiments.

Referring to FIG. 1, the OLED panel 1 may include a substrate 10, a plurality of first pixels 20, and a plurality of second pixels 30. The first pixels 20 and the second pixels 30 may be disposed on the substrate 10.

The OLED panel 1 may be divided into a first region I and a second region II. For example, the first region I may be a low resolution region, and the second region II may be a high resolution region. The low resolution region and the high resolution region may be differentiated by a size of a pixel disposed in each of the low resolution region and the high resolution region. In an exemplary embodiment, the low resolution region may display less important information, and the high resolution region may display relatively more important information such as an important text and a detailed image. Further, the first region I may be a transparent region in which a user may observe an object disposed on an opposite side through transmitted external light, and the second region II may be an opaque region in which the external light may be blocked. Here, the first region I and the second region II may be disposed along a first direction. In other words, the first region I and the second region II may be adjacent along the first direction, and may extend along a second direction which is substantially perpendicular to the first direction.

The first pixels 20 may be disposed in the first region I. Each of the first pixels 20 may have a first area. The second pixels 30 may be disposed in the second region II. Each of the second pixels 30 may have a second area which is less than the first area. In an exemplary embodiment, the first area may be substantially four times greater than the second area. For example, an area of one first pixel 20 may be substantially the same as areas of four second pixels 30 as illustrated in FIG. 1.

FIG. 2 is a plan view illustrating an example of an area X in FIG. 1.

Referring to FIG. 2, the first pixel 20 may include a first unit pixel 211, a second unit pixel 212, and a transmission portion 220. The second pixel 30 may include a third unit pixel 310.

Each of the first unit pixel 211 and the second unit pixel 212 may emit light which may compose an image displayed

from the first region I. The third unit pixel **310** may emit light which may compose an image displayed from the second region II. The transmission portion **220** may transmit external light so that a user may observe an object disposed on an opposite side in the first region I. A first peripheral region **230** which surrounds the first unit pixel **211**, the second unit pixel **212**, and the transmission portion **220** may be defined in the first region I. A second peripheral region **330** which surrounds the third unit pixel **310** may be defined in the second region II.

The second unit pixel **212** may be disposed in the second direction from the first unit pixel **211**. The transmission portion **220** may be disposed in the first direction from the first unit pixel **211** and the second unit pixel **212**.

The first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have substantially the same shape with each other. Therefore, the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have substantially the same area with each other. FIG. 2 illustrates that each of the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** has a rectangular shape. However, the embodiments are not limited thereto. Each of the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have polygonal shapes other than the rectangular shape.

In an exemplary embodiment, an area of the transmission region **220** may be substantially the same as a sum of an area of the first unit pixel **211** and an area of the second unit pixel **212**. For example, a shape of the transmission portion **220** may correspond to a shape which is a combination of the first unit pixel **211** and the second unit pixel **212** adjacent to each other in the second direction.

In an exemplary embodiment, each of the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have a first sub-pixel **400B**, a second sub-pixel **400R**, and a third sub-pixel **400G**. The first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** may emit lights having different colors from each other, and the lights may be combined to display one color. For example, the first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** may correspond to a blue sub-pixel, a red sub-pixel, and a green sub-pixel, respectively.

In an exemplary embodiment, the second sub-pixel **400R** and the third sub-pixel **400G** may be disposed in the first direction from the first sub-pixel **400B**, and the second sub-pixel **400R** and the third sub-pixel **400G** may be adjacent to each other along the second direction. Each of the first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** may be defined by a pixel electrode **140** in FIG. 4. In other words, each of the sub-pixels **400B**, **400R**, and **400G** may be defined by the pixel electrode **140** disposed on the substrate **10**. The pixel electrode **140** will be described below with reference to FIG. 4.

In an exemplary embodiment, the first unit pixel **211** and the second unit pixel **212** may display substantially the same color with each other. In an embodiment, the first unit pixel **211** and the second unit pixel **212** may be electrically connected to each other. In another embodiment, the first unit pixel **211** and the second unit pixel **212** may share a pixel circuit. For example, the first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** included in the first unit pixel **211** may emit lights having luminances substantially the same as those of the first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** included in the second unit pixel **212**,

respectively. Therefore, a light emitting area of the first pixel **20** may be two times greater than a light emitting area of the second pixel **30**.

FIG. 3 is a plan view illustrating a mask used to form an organic light emitting layer **150** in FIG. 2.

Referring to FIGS. 2 and 3, the organic light emitting layer **150**, represented by the shaded portions in FIG. 2, may be formed in regions corresponding to the first unit pixel **211**, the second unit pixel **212**, the third unit pixel **310**, and the transmission portion **220**. The organic light emitting layer **150** may be formed on the pixel electrode **140**. For example, the organic light emitting layer **150** may be formed corresponding to the first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** included in each of the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310**. Thus, an image may be displayed by light emitted from the organic light emitting layer **150**. Further, the organic light emitting layer **150** may be formed in the transmission portion **220**. Here, a shape of the organic light emitting layer **150** formed in the transmission portion **220** may be substantially the same as a shape of the organic light emitting layer **150** formed in each of the first unit pixel **211** and the second unit pixel **212**.

In an exemplary embodiment, the organic light emitting layer **150** formed in the first sub-pixel **400B** of the first unit pixel **211** and the first sub-pixel **400B** of the second unit pixel **212** may be integrally formed. For example, as illustrated in FIG. 2, the organic light emitting layer **150** may extend along the second direction, and may be formed integrally for the first sub-pixel **400B** of the first unit pixel **211** and the first sub-pixel **400B** of the second unit pixel **212**.

In an exemplary embodiment, the organic light emitting layer **150** formed in the first and second unit pixels **211** and **212**, the organic light emitting layer **150** formed in the transmission portion **220**, and the organic light emitting layer **150** formed in the third unit pixel **310**, which are adjacent to each other in the second direction, may have substantially the same shape with each other.

The organic light emitting layer **150** may be formed by using a mask **700**. For example, the mask **700** may be fine metal mask (FMM). The mask **700** may include an opening portion **740**. The opening portion **740** may include a first opening portion **740B**, a second opening portion **740R**, and a third opening portion **740G**. For example, a blue organic light emitting material may be injected through the first opening portion **740B**, a red organic light emitting material may be injected through the second opening portion **740R**, and a green organic light emitting material may be injected through the third opening portion **740G**.

In an exemplary embodiment, one mask **700** may be used to form the organic light emitting layer **150** in the first region I and the second region II. As illustrated in FIG. 3, the organic light emitting layer **150** may be formed in one first pixel **20** in the first region I, or the organic light emitting layer **150** may be formed in four second pixels **30** in the second region II when using four opening portions **740** of the mask **700**. Here, the organic light emitting layer **150** may be formed in the transmission portion **220** as well as in the first unit pixel **211** and the second unit pixel **212**.

In an exemplary embodiment, as illustrated in FIG. 3, the first opening portions **740B** which are adjacent to each other in the second direction, may be integrally formed. Therefore, as illustrated in FIG. 2, the organic light emitting layer **150** which has a shape corresponding to a shape of the opening portion **740** may be formed.

In an exemplary embodiment, the first region I may be a transparent region, and more than a certain level of light

transmittance and haze against external light may be required in the transparent region. In a comparative example, an organic light emitting layer may not be formed in a transmission region, and external light may transmit through the transmission region without passing through the organic light emitting layer. Therefore, in the comparative example, more than a certain level of light transmittance and haze against external light may be accomplished. In the exemplary embodiment, light transmittance and haze may not be reduced dramatically as illustrated in Table 1 although the organic light emitting layer **150** is formed in the transmission portion **220**. Therefore, proper level of light transmittance and haze against external light may be accomplished, and the first region I may function as a transparent region.

TABLE 1

	relative light transmittance	relative haze
comparative example	100%	100%
exemplary embodiment	99.6%	95.8%

Although the first pixel **20** and the second pixel **30** disposed in the first region I and the second region II, respectively, have different areas than each other, and the first pixel **20** includes the transmission portion **220**, one mask **700** may be used to form the organic light emitting layer **150**. Therefore, manufacturing cost and time of the OLED panel **1** may be reduced.

FIG. 4 is a cross-sectional view illustrating an OLED panel cut along a line Y-Y' in FIG. 2.

Referring to FIG. 4, the OLED panel **1** may include the substrate **10**, a pixel circuit **110**, an insulation structure **120**, the pixel electrode **140**, the organic light emitting layer **150**, a common electrode **160**, and an encapsulation substrate **170**.

The substrate **10** may include a transparent insulation material such as polyimide-based resin. In this case, the substrate **10** may not substantially reduce light transmittance of the OLED panel **1**, and may have relatively high mechanical strength. In an exemplary embodiment, the substrate **10** may include a flexible substrate including glass, plastic, or the like and having flexible characteristic.

The pixel circuit **110** may be formed on the substrate **10**. The pixel circuit **110** may transmit a driving current to the pixel electrode **140** based on a driving signal so as to emit light from the organic light emitting layer **150**. The pixel circuit **110** may include a transistor and a capacitor. For example, the pixel circuit **110** formed in the first region I may be connected to the pixel electrode **140** corresponding to each sub-pixel **400B**, **400R**, and **400G** included in the first unit pixel **211** and the pixel electrode **140** corresponding to each sub-pixel **400B**, **400R**, and **400G** included in the second unit pixel **212** as illustrated in FIG. 4. In this case, the pixel electrode **140** corresponding to each sub-pixel **400B**, **400R**, and **400G** included in the first unit pixel **211** and the pixel electrode **140** corresponding to each sub-pixel **400B**, **400R**, and **400G** included in the second unit pixel **212** may receive substantially the same driving current from the pixel circuit **110**. In other words, each sub-pixel **400B**, **400R**, and **400G** included in the first unit pixel **211** and each sub-pixel **400B**, **400R**, and **400G** included in the second unit pixel **212** may share the pixel circuit **110**. Moreover, the pixel circuit **110** formed in the second region II may be connected to the pixel electrode **140** corresponding to each sub-pixel **400B**, **400R**, and **400G** included in the third unit pixel **310**.

The insulation structure **120** may be formed on the substrate **10** to cover the pixel circuit **110**. For example, the insulation structure **120** may be formed of an inorganic material such as silicon oxide, silicon nitride, silicon oxynitride, aluminum oxide, aluminum nitride, titanium oxide, and/or titanium nitride, or an organic material such as polyimide, polyester, and/or acryl. For example, the insulation structure **120** may include a plurality of insulation layers.

The pixel electrode **140** may be formed on the insulation structure **120**. As described above, the pixel electrode **140** may be independently formed corresponding to each of the first to third sub-pixels **400B**, **400R**, and **400G**.

A pixel defining layer **130** may be formed on the insulation structure **120**. The pixel defining layer **130** may cover an edge portion of the pixel electrode **140**. In an embodiment, the pixel defining layer **130** may be formed in the transmission portion **220**. In another embodiment, the pixel defining layer **130** in the transmission portion **220** may be removed to improve light transmittance in the transmission portion **220** as illustrated in FIG. 4.

The organic light emitting layer **150** may be formed on the pixel electrode **140**. The organic light emitting layer **150** may be formed corresponding to each of the first unit pixel **211**, the second unit pixel **212**, the third unit pixel **310**, and the transmission portion **220**. In an exemplary embodiment, the organic light emitting layer **150** may be formed per each of the first to third sub-pixels **400B**, **400R**, and **400G**. In another exemplary embodiment, the organic light emitting layer **150** may be integrally formed in the first sub-pixels **400B** adjacent to each other.

As described above with reference to FIG. 3, the organic light emitting layer **150** may be formed by using one mask. Therefore, the organic light emitting layer **150** may be formed in the transmission portion **220**.

The organic light emitting layer **150** may transmit light. For example, the organic light emitting layer **150** may transmit external light incident onto the OLED panel **1**. Therefore, a user may recognize an object disposed at an opposite side with respect to the OLED panel **1** through external light passing through the transmission portion **220** although the organic light emitting layer **150** is formed in the transmission portion **220**.

The common electrode **160** may be formed on the organic light emitting layer **150** and the pixel defining layer **130**. The common electrode **160** may face the pixel electrode **140** with respect to the organic light emitting layer **150**. For example, the common electrode **160** may be commonly formed in the first unit pixel **211**, the second unit pixel **212**, the third unit pixel **310**, and the transmission portion **220**.

Although it is not illustrated in FIG. 4, a hole injection layer (HIL), a hole transport layer (HTL), etc. may be additionally formed between the pixel electrode **140** and the organic light emitting layer **150**, and an electron transport layer (ETL), an electron injection layer (EIL), etc. may be additionally formed between the organic light emitting layer **150** and the common electrode **160**. For example, the HIL, the HTL, the ETL, and the EIL may be commonly formed in the first unit pixel **211**, the second unit pixel **212**, the third unit pixel **310**, and the transmission portion **220**.

The encapsulation substrate **170** may be formed over the common electrode **160** to face the substrate **10**. The encapsulation substrate **170** may include a transparent insulation material such as polyimide-based resin. In this case, the encapsulation substrate **170** may not substantially reduce light transmittance of the OLED panel **1**, and may have relatively high mechanical strength. In an exemplary

embodiment, the encapsulation substrate **170** may include a flexible substrate including glass, plastic, or the like and having flexible characteristic.

FIG. **5** is a plan view illustrating another example of an area **X** in FIG. **1**.

Referring to FIGS. **1** and **5**, an OLED panel **1** may include a plurality of first pixels **20** disposed in a first region **I** and a plurality of second pixels **30** disposed in a second region **II**. Each of the first pixels **20** may include a first unit pixel **211**, a second unit pixel **212**, and a transmission portion **220**. Each of the second pixels **30** may include a third unit pixel **310**.

The OLED panel **1** illustrated in FIG. **5** may have elements and/or constructions substantially the same as or similar to the OLED panel **1** illustrated in FIG. **2** except for the areas of the first unit pixel **211**, the second unit pixel **212**, the third unit pixel **310**, and the transmission portion **220**. Therefore, detailed descriptions of the repeated elements and/or constructions are omitted, and like reference numerals are used to designate like elements.

The first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have substantially the same shape with each other, and may have substantially the same area with each other.

In another exemplary embodiment, the area of the transmission portion **220** may be greater than the sum of an area of the first unit pixel **211** and an area of the second unit pixel **212**. Here, an area of the first pixel **20** illustrated in FIG. **5** is substantially the same as the area of the first pixel **20** illustrated in FIG. **2**. Thus, the area of the first unit pixel **211** and the area of the second unit pixel **212** may relatively decrease, and the area of the transmission portion **220** may relatively increase. Therefore, the light transmittance in the first region **I** may be improved. Further, an area of the third unit pixel **310** illustrated in FIG. **5** may decrease in comparison with the area of the third unit pixel **310** illustrated in FIG. **2**.

Comparing the OLED panel **1** according to another exemplary embodiment illustrated in FIG. **5** with the OLED panel **1** according to an exemplary embodiment illustrated in FIG. **2**, the areas of the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may decrease. Therefore, light emitting areas in the first region **I** and the second region **II** may decrease, however, light transmittance in the first region **I** may increase since the area of the transmission portion **220** increases.

FIG. **6** is a plan view illustrating still another example of an area **X** in FIG. **1**. FIG. **7** is a cross-sectional view illustrating an OLED panel cut along a line **V-V'** in FIG. **6**.

Referring to FIGS. **1**, **6**, and **7**, an OLED panel **1** may include a plurality of first pixels **20** disposed in a first region **I** and a plurality of second pixels **30** disposed in a second region **II**. Each of the first pixels **20** may include a first unit pixel **211**, a second unit pixel **212**, and a transmission portion **220**. Each of the second pixels **30** may include a third unit pixel **310**.

The OLED panel **1** illustrated in FIGS. **6** and **7** may have elements and/or constructions substantially the same as or similar to the OLED panel **1** illustrated in FIG. **2** except for the structures of the first sub-pixel **400B** of the first unit pixel **211** and the first sub-pixel **400B** of the second unit pixel **212**. Therefore, detailed descriptions of the repeated elements and/or constructions are omitted, and like reference numerals are used to designate like elements.

The first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have substantially the same shape with each other, and may have substantially the same area with each other.

Each of the first unit pixel **211**, the second unit pixel **212**, and the third unit pixel **310** may have a first sub-pixel **400B**, a second sub-pixel **400R**, and a third sub-pixel **400G**. The first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** may emit lights having different colors from each other, and the lights may be combined to display one color.

In an exemplary embodiment, the pixel electrode **140** disposed corresponding to the first sub-pixel **400B** of the first unit pixel **211** and the pixel electrode **140** disposed corresponding to the first sub-pixel **400B** of the second unit pixel **212** may be integrally formed. For example, the pixel electrode **140** may extend along the second direction, and may be disposed commonly in the first sub-pixel **400B** of the first unit pixel **211** and the first sub-pixel **400B** of the second unit pixel **212** on the substrate **10**. Further, the organic light emitting layer **150** may be formed corresponding to the pixel electrode **140**. Therefore, an aperture ratio of the first sub-pixel **400B** included in the first pixel **20** illustrated in FIG. **6** may increase in comparison with the first pixel **20** illustrated in FIG. **2**.

In an embodiment, the first sub-pixel **400B**, the second sub-pixel **400R**, and the third sub-pixel **400G** may correspond to a blue sub-pixel, a red sub-pixel, and a green sub-pixel, respectively. Generally, light efficiency of a blue organic light emitting material may be less than those of a red organic light emitting material or a green organic light emitting material. Thus, the lifespan of the blue organic light emitting material may be relatively short. When an aperture ratio of the first sub-pixel **400B** which emits blue light increases, the first sub-pixel **400B** may be driven with a relatively lower luminance, so that the lifespan of the first sub-pixel **400B** may increase.

The shape and the area of the first sub-pixel **400B** disposed in the first region **I** and the shape and the area of the first sub-pixel **400B** disposed in the second region **II** may be different from each other. For example, the first sub-pixel **400B** may extend along the second direction, and commonly formed for the first unit pixel **211** and the second unit pixel **212** in the first region **I**. However, the first sub-pixel **400B** may be independently formed per the third unit pixel **310** in the second region **II**.

FIGS. **8** and **9** are plan views illustrating methods of driving first pixels **20** and second pixels **30** according to exemplary embodiments.

Referring to FIGS. **1**, **8**, and **9**, an OLED panel **1** may include the plurality of first pixels **20** disposed in a first region **I** and the plurality of second pixels **30** disposed in a second region **II**. Each of the first pixels **20** may include a first unit pixel **211**, a second unit pixel **212**, and a transmission portion **220**. Each of the second pixels **30** may include a third unit pixel **310**.

The OLED panel **1** illustrated in FIGS. **8** and **9** may have elements and/or constructions substantially the same as or similar to the OLED panel **1** illustrated in FIG. **6** except for the addition of first signal lines **41** and second signal lines **42**. Therefore, detailed descriptions of the repeated elements and/or constructions are omitted, and like reference numerals are used to designate like elements.

The OLED panel **1** may further include the first signal lines **41** and the second signal lines **42** which extend along the first direction. The first signal lines **41** may be connected to the second pixels **30** in $2N-1$ pixel columns among the

plurality of second pixels 30 to transmit a first driving signal S1. The second signal lines 42 may be connected to second pixels 30 in 2N pixel columns among the plurality of second pixels 30 to transmit a second driving signal S2. Here, N may be an integer. In other words, the first signal lines 41 may be connected to the second pixels 30 in odd pixel columns, and the second signal lines 42 may be connected to the second pixels 30 in even pixel columns.

Each of the second pixels 30 may be connected to the first signal line 41 or the second signal line 42, and may be driven based on the first driving signal S1 or the second driving signal S2. For example, each of the first signal line 41 and the second signal line 42 may correspond to a data line, and each of the first driving signal S1 and the second driving signal S2 may correspond to a data signal.

As illustrated in FIG. 8, in an exemplary embodiment, each of the first pixels 20 may be connected to the first signal line 41, and may be driven based on the first driving signal S1. Here, the first signal lines 41 may transmit the first driving signal S1 to the second pixels 30 in the (2N-1) pixel columns among the plurality of second pixels 30 and to the first pixels 20. Further, the second signal lines 42 may transmit the second driving signal S2 to the second pixels 30 in the (2N) pixel columns among the plurality of second pixels 30. Therefore, the first pixels 20 may be connected to the first signal line 41, and may not be connected to the second signal line 42. Further, the first pixels 20 may be driven based on only the first driving signal S1.

As illustrated in FIG. 9, in another exemplary embodiment, each of the first pixels 20 may be connected to the first signal line 41 and the second signal line 42, and may be driven based on the first driving signal S1 and the second driving signal S2. Here, the first signal lines 41 may transmit the first driving signal S1 to the second pixels 30 in the 2N-1 pixel columns among the plurality of second pixels 30 and to the first pixels 20. Further, the second signal lines 42 may transmit the second driving signal S2 to the second pixels 30 in the 2N pixel columns among the plurality of second pixels 30 and to the first pixels 20. Therefore, the first pixels 20 may be connected to the second signal lines 42 as well as the first signal line 41. Further, the first pixels 20 may be driven based on a combination of the first driving signal S1 and the second driving signal S2.

FIG. 10 is a plan view illustrating still another example of an area X in FIG. 1. FIG. 11 is a cross-sectional view illustrating an OLED panel 1 cut along a line Z-Z' in FIG. 10.

Referring to FIGS. 10 and 11, a first peripheral region 230 surrounding the first unit pixel 211, the second unit pixel 212, and the transmission portion 220 may be defined in the first region I, and a second peripheral region 330 surrounding the third unit pixel 310 may be defined in the second region II.

The OLED panel 1 illustrated in FIGS. 10 and 11 may have elements and/or constructions substantially the same as or similar to the OLED panel 1 illustrated in FIGS. 2 and 4 except for the addition of a light shielding member 50 and a color filter 55. Therefore, detailed descriptions of the repeated elements and/or constructions are omitted, and like reference numerals are used to designate like elements.

In an exemplary embodiment, the light shielding member 50, a shaded portion in FIG. 10, may be formed over the common electrode 160 in the first peripheral region 230 and the second peripheral region 330. In an embodiment, the light shielding member 50 may be formed on one surface of the encapsulation substrate 170 which faces the substrate 10. For example, the light shielding member 50 may overlap the

pixel defining layer 130. The light shielding member 50 may block external light incident onto the first region I and the second region II of the OLED panel 1.

The color filter 55 may be formed on the encapsulation substrate 170 to correspond to the pixel electrode 140 formed in each of the first unit pixel 211, the second unit pixel 212, and the third unit pixel 310. For example, the color filter 55 may correspond to each of the first to third sub-pixels 400B, 400R, and 400G. Light emitted from the organic light emitting layer 150 may travel to a front surface of the OLED panel 1 through the color filter 55.

The light shielding member 50 may be disposed in the first peripheral region 230 and the second peripheral region 330, so that contrast of an image displayed in the first region I and the second region II of the OLED panel 1 may be improved.

FIG. 12 is a plan view illustrating still another example of an area X in FIG. 1.

The OLED panel 1 illustrated in FIG. 12 may have elements and/or constructions substantially the same as or similar to the OLED panel 1 illustrated in FIGS. 10 and 11 except for the structure of the light shielding member 50. Therefore, detailed descriptions of the repeated elements and/or constructions are omitted, and like reference numerals are used to designate like elements.

Referring to FIG. 12, the light shielding member 50 may be formed over the common electrode 160 in the second peripheral region 330. The light shielding member 50 illustrated in FIG. 12 may not be formed in the first peripheral region 230, and may be formed only in the second peripheral region 330 different from the light shielding member 50 illustrated in FIG. 10. The light shielding member 50 may block external light incident onto the second region II of the OLED panel 1. Therefore, contrast of an image displayed in the second region II of the OLED panel 1 may be improved.

FIG. 13 is a plan view illustrating still another example of an area X in FIG. 1. FIG. 14 is a cross-sectional view illustrating an OLED panel 1 cut along a line W-W' in FIG. 13.

Referring to FIGS. 13 and 14, the OLED panel 1 may include the first region I including the plurality of first pixels 20 and the second region II including a plurality of second pixels 30. For example, the first region I may be a low resolution region, and the second region II may be a high resolution region. Further, the first region I may be a transparent region in which a user may observe an object disposed on an opposite side through transmitted external light, and the second region II may be an opaque region in which the external light may be blocked.

The OLED panel 1 illustrated in FIGS. 13 and 14 may have elements and/or constructions substantially the same as or similar to the OLED panel 1 illustrated in FIGS. 2 and 4 except for the addition of a polarizing member 60. Therefore, detailed descriptions of the repeated elements and/or constructions are omitted, and like reference numerals are used to designate like elements. For convenience of the illustration, the illustration of the organic light emitting layer 150 may be omitted in FIG. 13.

In an exemplary embodiment, the polarizing member 60 may be formed over the common electrode 160 in the second region II. In an embodiment, the polarizing member 60 may be formed on a surface opposite to one surface of the encapsulation substrate 170 which faces the substrate 10. For example, the polarizing member 60 may overlap an entirety of the second region II. The polarizing member 60 may prevent the reflection of external light at a front surface of the OLED panel 1.

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In an embodiment, the polarizing member **60** may be formed in the second region II, and may not be formed in the first region I. The transmission portion **220** disposed in the first region I may transmit external light. Therefore, if the polarizing member **60** was formed in the first region I, a user may not correctly recognize an object disposed on an opposite side if external light incident onto a bottom surface of the OLED panel **1** passes through the polarizing member **60** through the transmission portion **220**. Thus, the polarizing member **60** may not be formed in the first region I thereby preventing a reduction of light transmittance of the external light in the first region I.

The polarizing member **60** may be disposed in the second region II, so that the reflection of the external light may decrease in the second region II of the OLED panel **1**, and the visibility of the OLED panel **1** may be improved.

FIG. **15** is a perspective view illustrating a display device **1000** including an OLED panel according to exemplary embodiments.

Referring to FIG. **15**, the display device **1000** may include a third region III and a fourth region IV. The third region III may be a transparent region through which external light may pass, and the fourth region IV may be an opaque region through which external light may not pass. The display device **1000** may be a flexible display device which may be folded or bended. For example, the display device **1000** may be folded or bended at a boundary between the third region III and the fourth region IV.

The display device **1000** may include the OLED panel **1** described with reference to FIGS. **1**, **2**, **4**, etc. For example, the substrate **10** and the encapsulation substrate **170** of the OLED panel **1** may include a flexible substrate. The third region III and the fourth region IV may correspond to the first region I and the second region II of the OLED panel **1**, respectively.

When the display device **1000** is unfolded, a user may watch an object disposed on an opposite side as well as an image displayed from the display device **1000** through the third region III, and may watch an image with a high resolution through the fourth region IV. Further, when the display device **1000** is folded to overlap the third region III with the fourth region IV, a user may watch an image with a high resolution displayed from the fourth region IV through the transparent third region III.

The OLED panel according to exemplary embodiments may be applied to a display device included in a computer, a notebook, a mobile phone, a smartphone, a smart pad, a PMP, a PDA, an MP3 player, or the like.

Although the OLED panel according to the exemplary embodiments has been described with reference to the drawings, the illustrated embodiments are an example, and may be modified and changed by a person having ordinary knowledge in the relevant technical field without departing from the technical spirit of the inventive concept described in the following claims.

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What is claimed is:

1. An organic light emitting display (OLED) panel, comprising:

a substrate including a first region and a second region disposed along a first direction;

a first pixel disposed in the first region on the substrate, the first pixel including a plurality of first unit pixels and a transmission portion disposed in the first direction from and adjacent to the plurality of first unit pixels, and each of the first unit pixels including a plurality of sub-pixels; and

a second pixel disposed in the second region on the substrate, the second pixel including a plurality of second unit pixels and a plurality of third unit pixels disposed in the first direction from and adjacent to the plurality of second unit pixels, and each of the second and third unit pixels including a plurality of sub-pixels, wherein an area of the plurality of first unit pixels, an area of the transmission portion, an area of the plurality of second unit pixels, and an area of the plurality of third unit pixels are equal to each other, and

wherein an arrangement of the plurality of sub-pixels included in each of the first unit pixels is a same as an arrangement of the plurality of sub-pixels included in each of the second and third unit pixels.

2. The OLED panel of claim 1, further comprising:

a pixel electrode disposed in each of the first, second, and third unit pixels;

a common electrode facing the pixel electrode; and

an organic light emitting layer disposed between the pixel electrode and the common electrode, the organic light emitting layer being disposed corresponding to each of the first, second, and third unit pixels and the transmission portion.

3. The OLED panel of claim 2, wherein the common electrode is formed commonly in the first region and the second region on the organic light emitting layer.

4. The OLED panel of claim 2, wherein each of the plurality of first unit pixels, the plurality of second unit pixels, and the plurality of third unit pixels includes at least two first sub-pixels, at least two second sub-pixels, and at least two third sub-pixels, and

wherein the organic light emitting layer is disposed corresponding to each of the at least two first sub-pixels, each of the at least two second sub-pixels, and each of the at least two third sub-pixels.

5. The OLED panel of claim 4, wherein each of the at least two first sub-pixels, each of the at least two second sub-pixels, and each of the at least two third sub-pixels are a blue sub-pixel, a red sub-pixel, and a green sub-pixel, respectively.

6. The OLED panel of claim 5, wherein the organic light emitting layer disposed corresponding to each of the at least two first sub-pixels are connected.

7. The OLED panel of claim 2, further comprising:

a shielding member disposed in a peripheral region surrounding at least the transmission portion.

8. The OLED panel of claim 7, wherein the shielding member is disposed on the common electrode.

* * * * *

专利名称(译)	有机发光显示面板		
公开(公告)号	US10529269	公开(公告)日	2020-01-07
申请号	US16/504138	申请日	2019-07-05
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	MOON JEONG WOO CHUNG JIN KOO KIM SEONG MIN PARK JIN HYUN CHOI CHAUN GI		
发明人	MOON, JEONG-WOO CHUNG, JIN-KOO KIM, SEONG-MIN PARK, JIN-HYUN CHOI, CHAUN-GI		
IPC分类号	G09G3/20 H01L51/52 H01L27/32 G09G3/3233 H01L51/56 G09G3/3208 H01L51/50		
CPC分类号	G09G3/2003 G09G3/3208 H01L27/3216 H01L51/56 G09G3/2074 G09G3/3233 H01L51/5012 H01L51/5206 G09G2340/0457 H01L27/322 G09G2300/0452 H01L2227/323 H01L27/3288 H01L27/3276		
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外部链接	Espacenet		

摘要(译)

OLED面板可以包括基板，该基板包括沿着第一方向设置的第一区域和第二区域。多个第一像素设置在基板上的第一区域中，每个第一像素均具有第一区域，每个第一像素均包括第一单位像素，从第一单位像素沿第二方向设置的第二单位像素，以及从第一单位像素和第二单位像素沿第一方向设置的透射部分。多个第二像素设置在基板上的第二区域中，第二像素各自具有小于第一面积的第二面积，第二像素各自包括第三单位像素。第一单位像素，第二单位像素和第三单位像素可以具有彼此基本相同的形状。

